Carve / Engrave				Cut		Grind / Sharpen			Clean / Polish			Sand				Miscellaneous	
ACCESSORY	191	420	426	932	541	84922	414	429	421	407	408	432	445	411	412	413	401	402
MATERIAL																		
WOOD	20K-30K RPM	20K-25K RPM	20K-30K RPM							15K-25K RPM	15K-25K RPM	15K-25K RPM	15K-25K RPM	15K-20K RPM	15K-20K RPM	15K-20K RPM		Use with: 420, 426, 411, 412, 413
SOFT METAL	15K-25K RPM	25K-30K RPM	25K-35K RPM	20K-30K RPM	15K-20K RPM		15K-20K RPM	15K-20K RPM	Use with: 414, 429	15K-25K RPM	15K-25K RPM	15K-25K RPM	15K-25K RPM	15K-25K RPM	15K-25K RPM	15K-25K RPM	Use with: 414, 429	Use with: 420, 426, 541, 411, 412, 413
HARD METAL		25K-30K RPM	25K-35K RPM	20K-30K RPM	15K-20K RPM		15K-20K RPM	15K-20K RPM	Use with: 414, 429	15K-25K RPM	15K-25K RPM	15K-25K RPM	15K-25K RPM	15K-25K RPM	15K-25K RPM	15K-25K RPM		
PLASTIC	15K-20K RPM	15K-25K RPM	15K-25K RPM				15K-20K RPM	15K-20K RPM		15K-25K RPM	15K-25K RPM	15K-25K RPM	15K-25K RPM	20K-25K RPM	20K-25K RPM	20K-25K RPM		Use with: 420, 426, 411, 412, 413
SOFT STONE/SHELL	20K-30K RPM	15K-25K RPM	15K-25K RPM			20K-25K RPM	15K-20K RPM	15K-20K RPM		15K-25K RPM	15K-25K RPM	15K-25K RPM	15K-25K RPM	20K-25K RPM	20K-25K RPM	20K-25K RPM		
GLASS						20K-30K RPM	15K-20K RPM	15K-20K RPM										
TILE						20K-30K RPM	10K-15K RPM	10K-15K RPM										
MASONRY						20K-25K RPM												
DRYWALL		25K-30K RPM	25K-30K RPM											15K-20K RPM	15K-20K RPM	15K-20K RPM		
GROUT																		